

Best Kaizen

 Plant : P14		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET	
		TPM CIRCLE NAME :		LOSS NO./STEP										
DEPT :		Quality	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M			
CELL :-	PQA Machine shop	CELL NAME :	A467 Body machining.	M/C STAGE:	Body machining.			OPERATION:	Inspection					
KAIZEN THEME :		KAIZEN IDEA :												
To provide Flatness checking gauge for A467 Body machining.		For checking Flatness A467 Body machining Flatness checking gauge to be provided.							BENCHMARK:					
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:					
For present using CMM for checking Flatness A467 Body machining .		Flatness checking gauge is provided for Flatness inspection in A467 Body machining.							KAIZEN START:					
WHY-WHY ANALYSIS:		BEFORE			AFTER			TARGET DATE:						
<p>Why1:- Inspection time is more for flatness inspection.</p> <p>Why2:- using CMM for inspection.</p> <p>Why3:- Gauge not available for this flatness inspection at station.</p>		<p style="color: red; text-align: center; font-weight: bold;">GAUGE NOT AVAILABLE</p>						KAIZEN FINISH:		07.03.2019				
								TEAM MEMBERS:		Yogesh B.				
		BENEFITS:-						1. Inspection cycle time reduced.						
								2. Avoid customer complaint.						
								3. Accurate inspection .						
								KAIZEN SUSTAINANCE						
								WHAT TO DO:-		Frequently usage of the gauge..				
								HOW TO DO:		As per standard instructions ..				
								FREQUENCY:		As per requirement.				
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
For present using CMM for checking Flatness A467 Body machining .					SR. No		CELL/ PRODUCT		TDC		RESP.		STATUS	
REGISTRATION NO.:														
DATE:														
REGISTERED BY:		Mr.Subramani												
MANGERS SIGN:		Mr. Manjunagendra												
					HD SCOPE INFORMATION IN OTHER PLANT									
				SR. No		Plant		WHEN		WHOM		STATUS		

ADIK /CMM/CD/NO/F Dev No: 03 Dev Date: 23.01.2018