

Best Kaizen

A.D. 117		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E&T	
AD▼IK Plant : P14		TPM CIRCLE NAME :	Quality	LOSS NO./STEP		Q	P	P, C	5	M, D	P, C	м	KAIZEN IDEA SHEET
		DEPT:		RESULT AREA	С								
CELL :-	PQA Machine shop	CELL NAME :	A467 Body mac	hining.	M/C ST	M/C STAGE:		achining	ng.		OPERATION:		Inspection
AIZEN THEME :			KAIZEN IDEA :		_								
To provide Flatness checking gauge for A467 Body machining.		For checking Flatness A4	For checking Flatness A467 Body machining Flatness checking gauge to be provided.						BENCH	MARK:			
									TARGET	:			
									KAIZEN START:				
ROBLEM PRESENT STATU		COUNTERMEASURE:							TARGET	-			
For present using CMM for checking Flatness A467 Body machining .		Flatness checking gauge	Flatness checking gauge is provided for Flatness inspection in A467 Body machining.									07.03.20	19
									TEAM N	MEMBERS			
WHY-WHY ANALYSIS:		BEFORE			AFTER	AETFD				Yogesh E	3.	-	
MIT WITH ANALISIS.			DEFORE		AFTER	_			BENEFIT	rs		-	
Why1:- Inspection time is more for flatness inspection. Why2:- using CMM for inspection.				100	300				PERSONAL PROPERTY.		e time re	duced.	
									1.Inspection cycle time reduced. 2.Avoid customer compliant. 3.Accurate inspection .				
Why2:- using CMM for	r inspection.			-			100						
					SEPTE	-			KAIZEN	SUSTAIN			
	r inspection. llable for this flatness inspection at stati	on.	T AVAII	DIE		•	2		KAIZEN WHAT T	SUSTAIN. O DO:-	ANCE	2000	
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Why3:- Guage not avail	llable for this flatness inspection at station	GAUGE NO	T AVAIL	ABLE			SCOPE		KAIZEN WHAT T Freque HOW TO AS per s FREQUE AS per r	SUSTAINA TO DO:- ntly usage DO: standard i NCY: requireme	of the grant of the grant.		ENT
Why3:- Guage not avail ROOT CAUSE For present using CMIV		GAUGE NO	T AVAIL	BLE	SR.	No No	CE	& PLAI	KAIZEN WHAT T Freque HOW TO AS per s FREQUE AS per r	SUSTAIN. TO DO:- Intly usage DO: Istandard i NCY: Requirement	e of the grant of the grant.	ns EPLOYM	
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